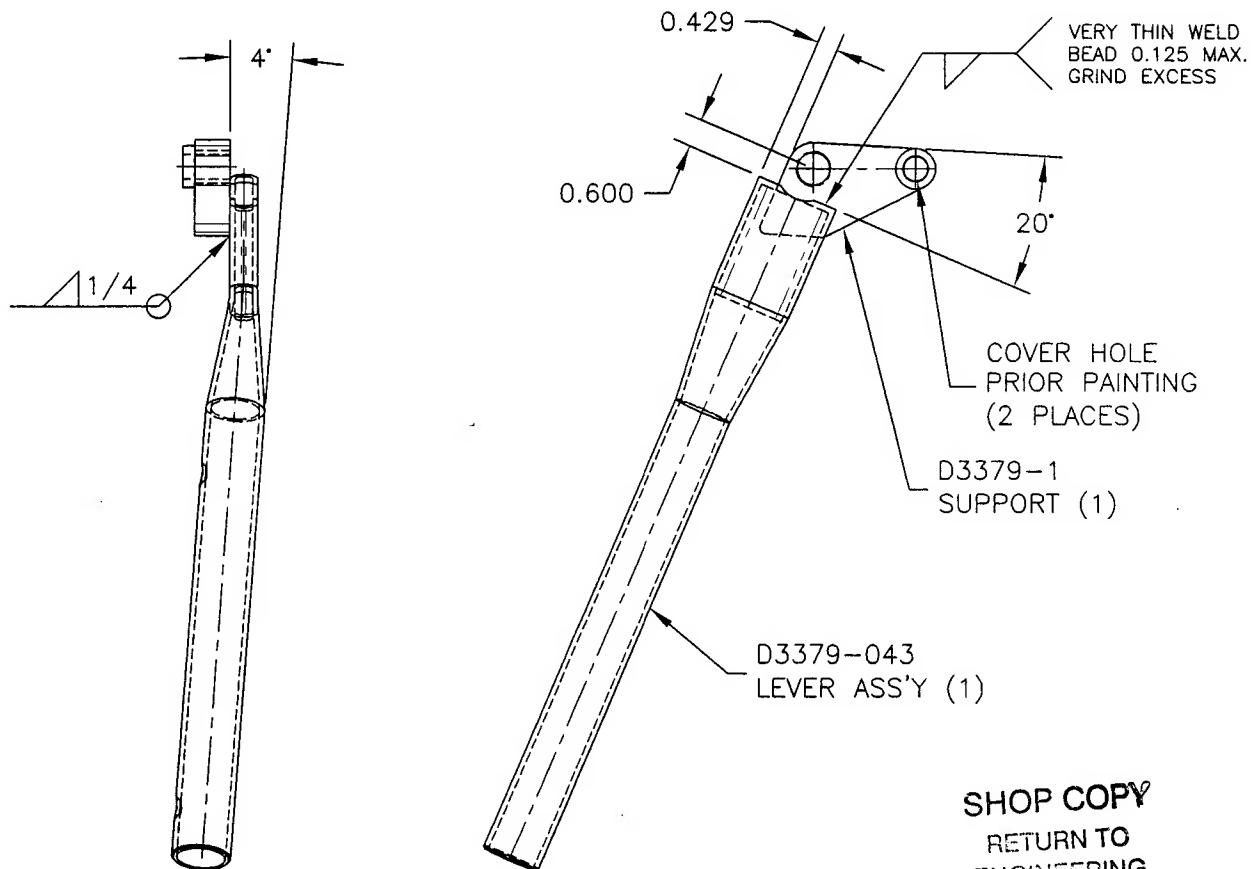


DART AEROSPACE LTD		Work Order:	22352
Description: <u>LEVER Assembly</u>		Part Number:	D3379-043
Dwg: D3379 Rev A		Qty:	8

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
2	MFA	Fabricate D3379-5 Plate as per Dwg D3379 Mat: 1010-1025 mild steel Bar .250 x 1.250 (1010-30.250 x 01.250) Batch M16332 Identify as D3379-5.	HJ	0502.03	8.50
3	MFA	^{Drill} Fabricate Cut Tube to ready as per Dwg D3379 Mat: 1010-1025 mild steel Tube 1.250 .109 wall (1010TRI.250 w.109 Batch M16332 Identify for D3379-3.		05-02-07	8
4	MFA	INSERT D3379-5 Plate into D3379-3 Lever. Assemble & Weld as per Dwg D3379 QTV PART# Desc Batch N/A N/A Steel Rod M16634 Identify as D3379-043.		05-02-04	8
5	MFA	Deburr D3379-043 ASS.		05-02-04	8
6	QCS	Inspect Work to Step # 5.		05-02-07	8
7	SF MFA	Identify & Stock in MFA Cell.		05-05-22	8
8	AC	14.87		05-03-29	8
9	DC	20.18	HJ	05.04.05	8

Rev	Date	Change	Revised By	Approved

DESIGN	DRAWN BY	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED	APPROVED	DRAWING NO. D3379	REV. A SHEET 1 OF 3
DATE 04.12.13	TITLE ARM WELDMENT		SCALE 1:1
A	04.12.13	NEW ISSUE	



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D3379-041 ARM WELDMENT

NO. 22352

NOTES:

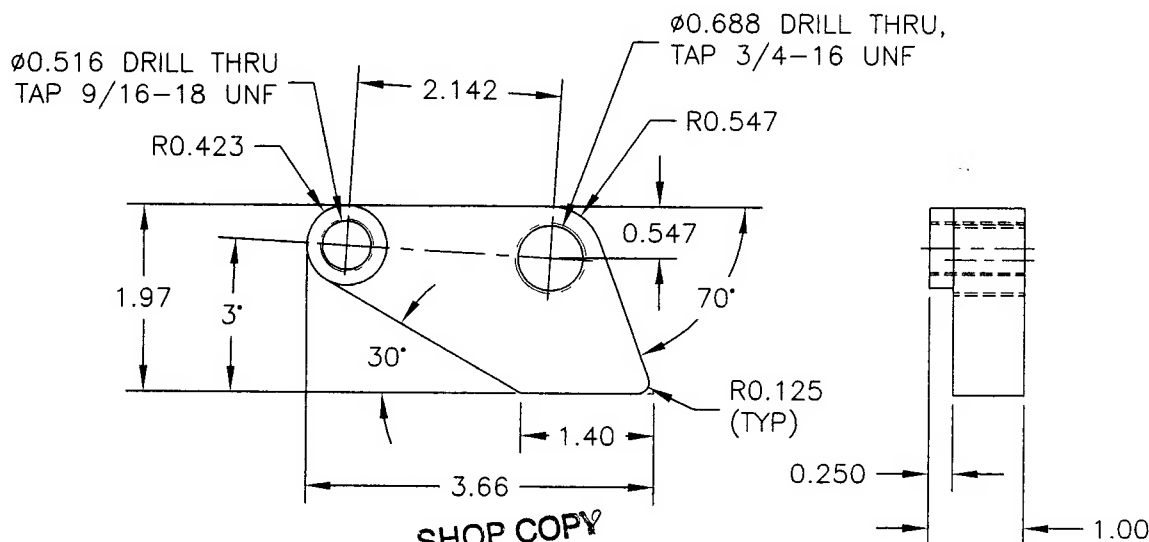
- 1) POSITION PARTS AS PER JIG D3379-041T1
- 2) WELD PER DART QSI 004
- 3) FINISH: POWDER COAT FIRE RED (REF 4.3.5.10) PER DART QSI 005 4.3
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE IN INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

PRELIMINARY ISSUE

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WORK ORDER
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D3379-1 SUPPORT

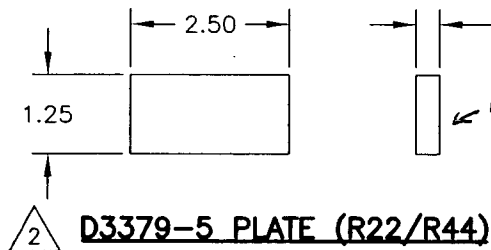
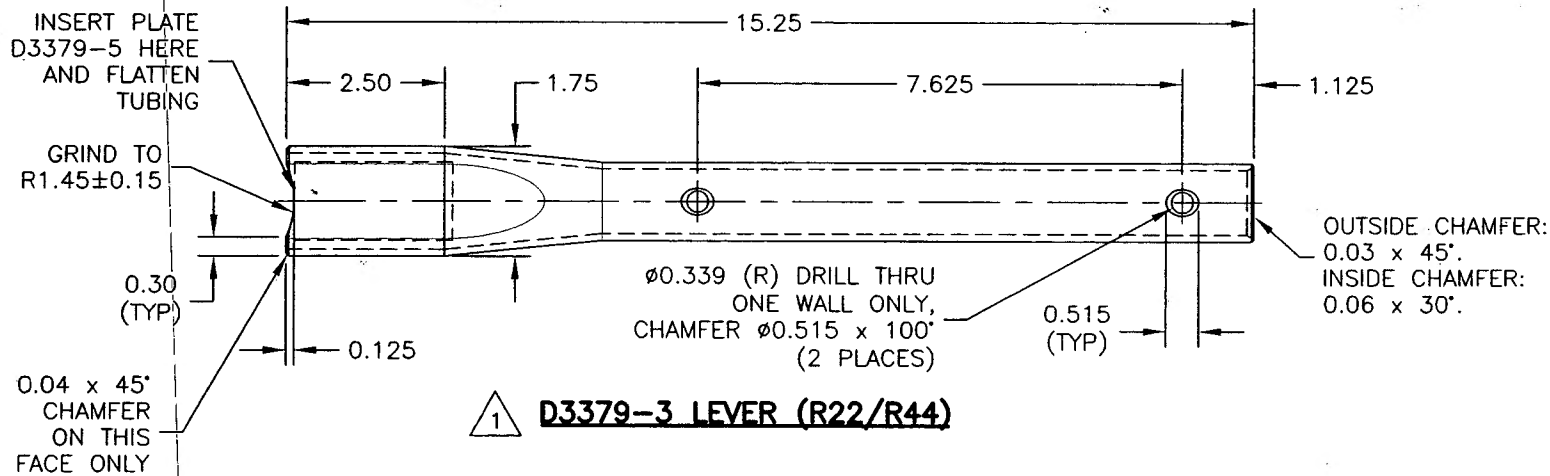
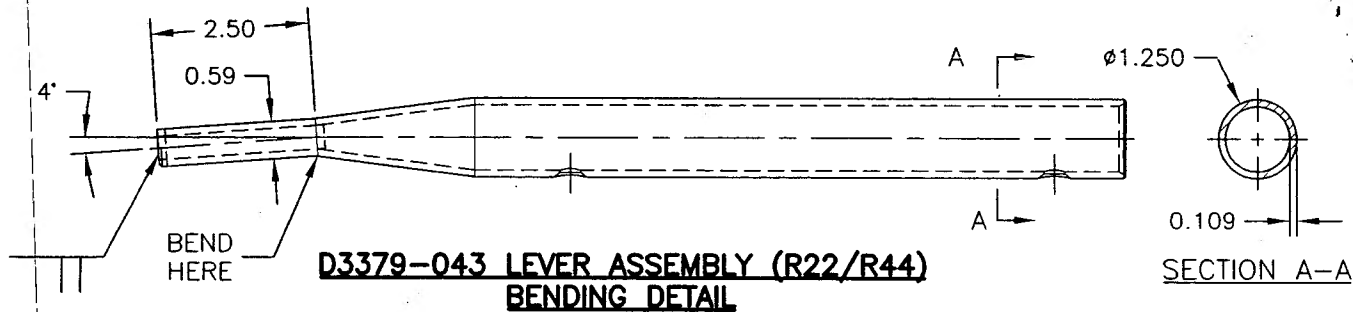
NOTES:

- 1) MATERIAL: AISI 1010-1025 OR ASTM A36/A366/A569/A570 OR CSA G40.21, 38W/44W/50W/60W/70W, 1.000 STEEL (REF. DART SPEC. M1010-B1.000x02.000)
- 2) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 3) ALL DIMENSIONS ARE INCHES
- 4) BREAK ALL SHARP EDGES 0.005 TO 0.010

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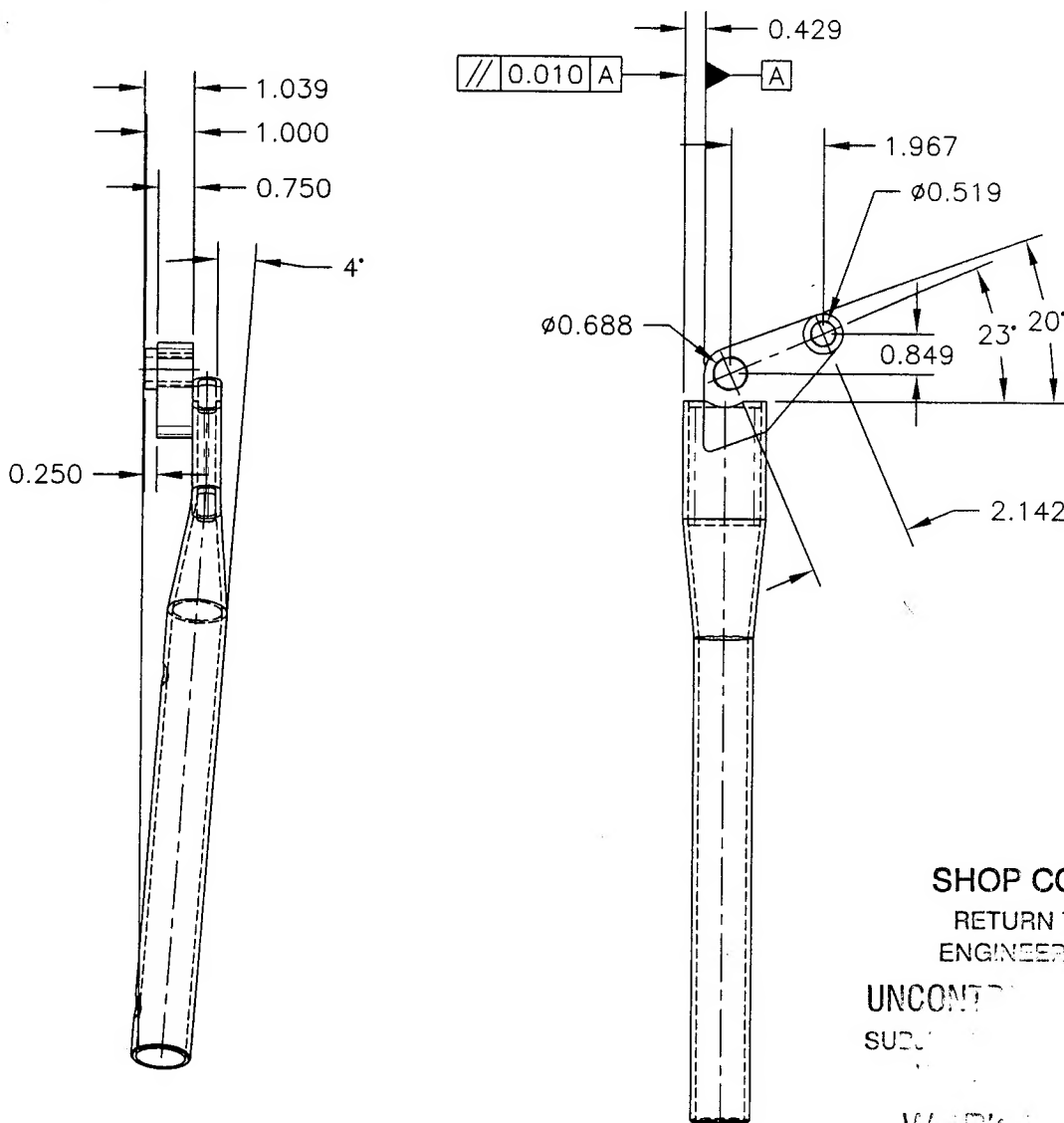
- 1) MATERIAL: 1010-1025 ROUND TUBING MILD STEEL SEAMLESS (REF. DART SPEC. M1010TR1.250W.109)
- 2) MATERIAL: 1010-1025 BAR MILD STEEL (REF. DART SPEC. M1010-B0.250x 01.250)
- 3) WELD PER QSI 004
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) ALL DIMENSIONS ARE INCHES
- 6) BREAK ALL SHARP EDGES 0.005 TO 0.010

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M16634

8.750

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04.12.13	ARM WELDMENT	SHEET 3 OF 3
		SCALE 1:3



D3379-041 ARM WELDMENT
JIG REFERENCE

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